



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RBEA62310-11
Job Sheet 186154



Part No: RBEA62310-11

Job Qty: 20 ea

Part Name: Bottom Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 11/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	20 Ea	11/26/18	11/26/18	0.00	0.00	Start Up Waterjet2		OK 18/11/13
110	Waterjet - Flow - B4B	20 pcs	11/26/18	11/26/18	0.00	2.00	Waterjet 2 OMAX		OK 18/11/13
120	QC	20 pcs	11/26/18	11/26/18	0.00	0.00	QC2 Waterjet-2		OK 18/11/13
130	QC	20 pcs	11/26/18	11/26/18	0.00	0.00	QC8-6		38
140	Packaging	20 pcs	11/26/18	11/26/18	0.00	0.00	Packaging3		MU3-89
150	QC21-SA	20 Ea	11/26/18	11/26/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 1A Prog Rev: 1A 2-Deburr if necessary

DAS
21
9-89

NOV 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1010S.125	1010-1025 Sheet .125	.9600 sf (.048 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M1010S.125	1	3	0

Part Specifications

Specifications could not be found.

Plex 11/12/18 11:34 AM Dart.lajeunesse.marie



Container No: S127316



Part: RBEA62310-11

Job No: 186154

Serial No/Batch: S127316

Revision: 1A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/13/18

SAC
SC
DD-C

240
22
20
2000

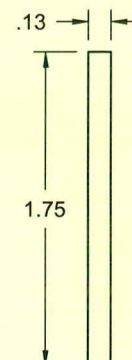
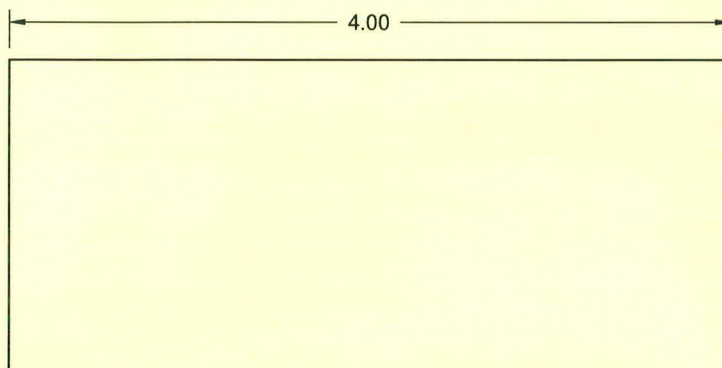
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
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SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

186154 MWS

1811-12



(-11)
BOTTOM
PLATE

RED BARN MACHINE			
TITLE AS350/355 ENGINE STRUT			
DWG NO. RBEA62310-11		REV 1A	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 METRIC REF. .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°		DRAWN BY: PERRITT APPROVED: <i>D. West</i> HEAT TREAT: FINISH SEE -09 WELDMENT SPEC:	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL EUROCOPTER AS350 & AS355	
SCALE NTS	DATE 3-10-10	SHEET 6 of 7	

